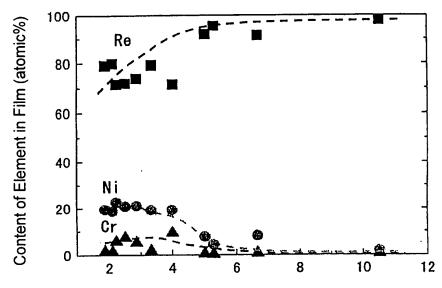
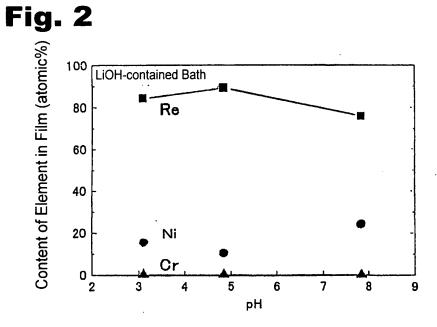
Fig. 1



Chemical Equivalent Ratio (organic acid/metal ions)



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Fig. 3

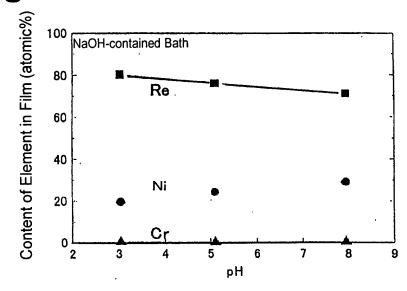
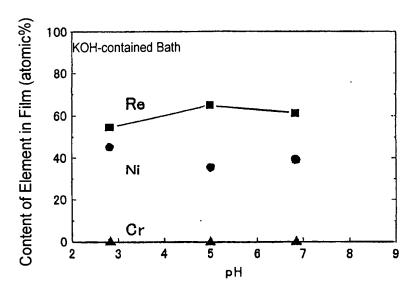


Fig. 4



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Fig. 5

